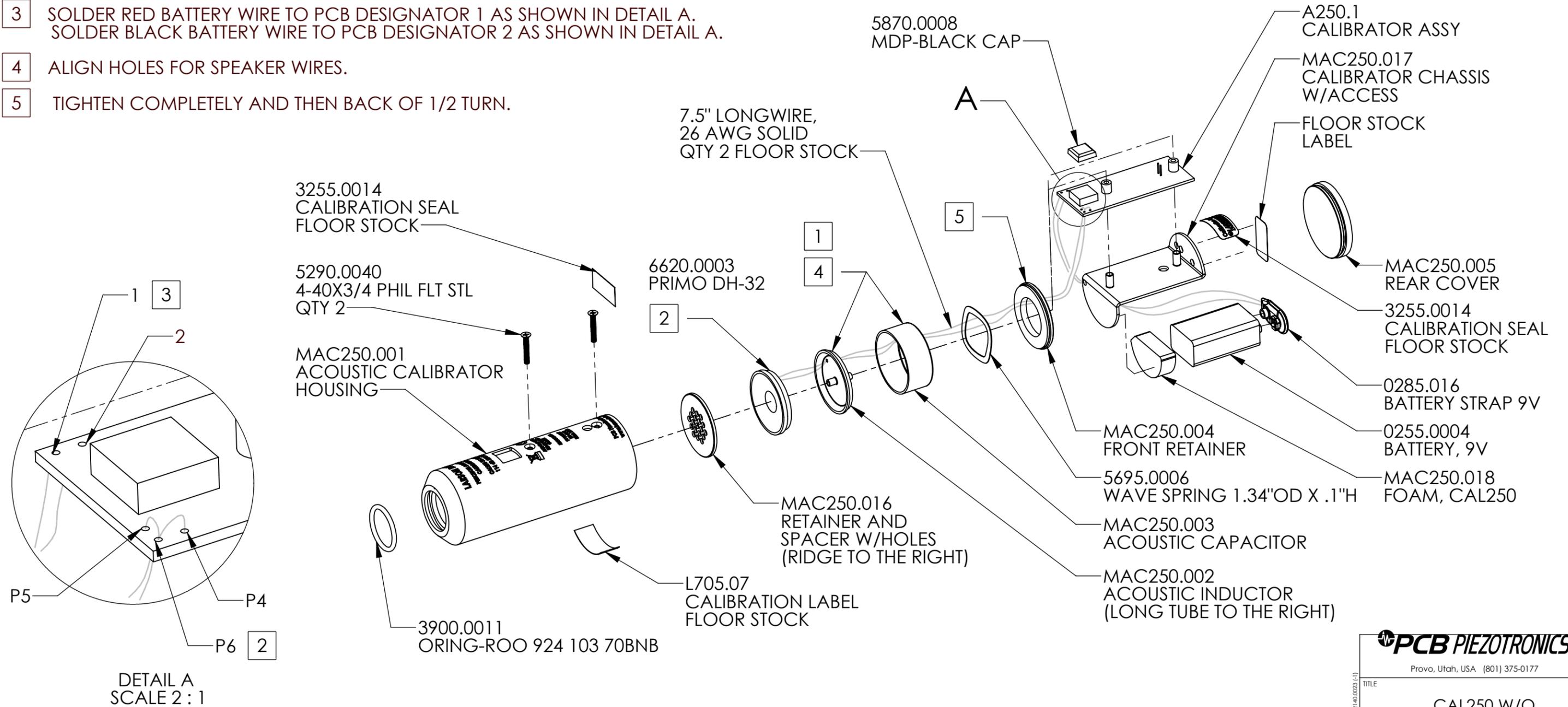


ASSEMBLED PRODUCT TO BE RoHS COMPLIANT  
USING SAC305 LEAD-FREE SOLDER

REV.	REVISION DESCRIPTION	DATE	BY	ECO
A		7/21/99	LH	ECO #2062A
A1		7/6/00	LH	ECO #2409
B		10/26/01	LH	ECO #2743
C	REDESIGN TO KEEP TEMPERATURE RESPONSE MORE UNIFORM.	2/28/2008	LH	ECO 3642
D	ADDED RoHS STATEMENT	8/1/2017	DA	4605

NOTES:

- 1 SEAL AREA AROUND WIRES WITH 3M ADHESIVE 1357.
- 2 SOLDER SPEAKER WIRES TO PCB DESIGNATORS AS SHOWN IN DETAIL A. ENSURE SPEAKER WIRES ARE ROUTED THROUGH HOLE P6 FIRST FOR STRAIN RELIEF. SOLDER OTHER ENDS TO SPEAKER.
- 3 SOLDER RED BATTERY WIRE TO PCB DESIGNATOR 1 AS SHOWN IN DETAIL A. SOLDER BLACK BATTERY WIRE TO PCB DESIGNATOR 2 AS SHOWN IN DETAIL A.
- 4 ALIGN HOLES FOR SPEAKER WIRES.
- 5 TIGHTEN COMPLETELY AND THEN BACK OF 1/2 TURN.



**PCB PIEZOTRONICS**  
Provo, Utah, USA (801) 375-0177

TITLE: CAL250 W/O PACKAGING

SIZE: B NUMBER: CAL250.F REV: D

SCALE: 1:2 SHEET: 1 OF 1

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AUTHOR: LEROY H  
DATE: 2/20/2008

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