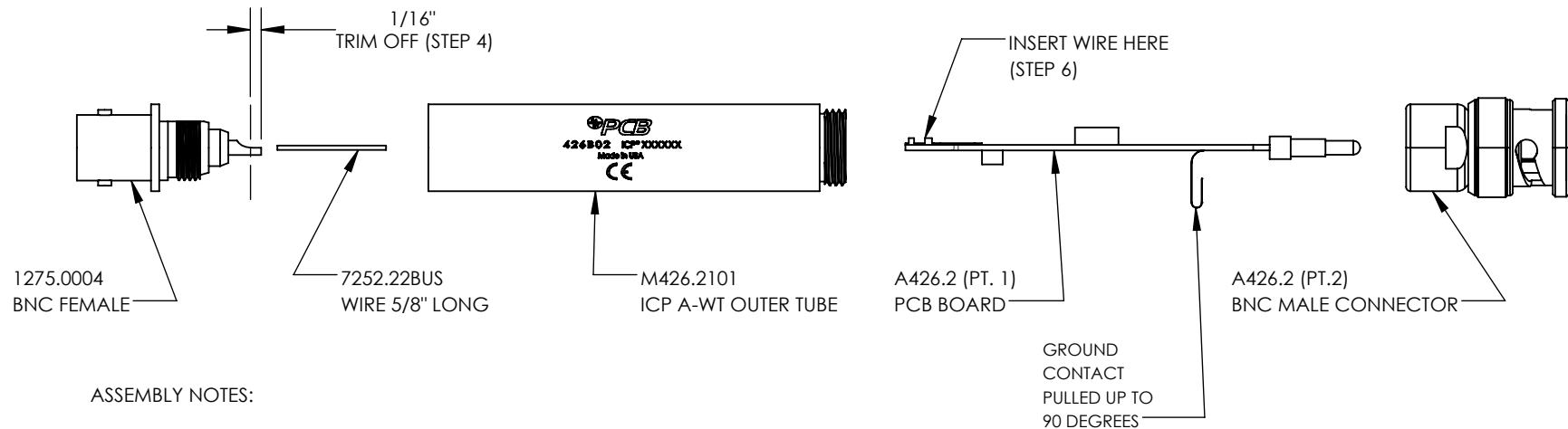


REV.	DESCRIPTION	DATE	BY	ECO
A	INITIAL RELEASE	6/19/2002	LEROY H.	
B	ADDED 7252.22BUS WIRE	5/10/2004	LEROY H.	3158
C	ADDED NOTE FOR LOCTITE	3/22/2007	LEROY H.	3520
D	REBUILT AND UPDATED DRAWING FOR S426.201 . UPDATED BOM	12/20/2018	D. WEBSTER	4753



ASSEMBLY NOTES:

1. PUT THE PCB BOARD (A426.2 PT.1) INTO THE BNC MALE CONNECTOR (A426.2 PT. 2).
2. PULL THE GROUND CONTACT UP (TO 90 DEGREES) ON THE PCB BOARD (A426.2) SO IT WILL TOUCH THE OUTER TUBE (M426.2101).
3. PUT THE OUTER TUBE (M426.2101) OVER THE PCB BOARD WITH THE ORIENTATION SHOWN, THREADING THE TUBE INTO THE BNC MALE CONNECTOR.
4. TRIM 1/16" OFF OF THE BNC FEMALE CONNECTOR (1275.0004).
5. SOLDER THE 5/8" BUS WIRE (7252.22BUS) INTO THE FEMAL BNC (1275.0004).
6. START THE OTHER END OF THE BUS WIRE WIRE INTO THE PCB (A426.2), THEN SCREW THE FEMALE BNC (1275.0004) INTO THE OUTER TUBE (M426.2101).
7. ADD A SMALL AMOUNT OF PURPLE LOCTITE TO THE OUTER THREADS OF 1275.0004 AND A426.2, AND TIGHTEN TO 17in-lbs.
8. TEST ACCORDING TO WORK INSTRUCTION D0001.8215 (FIL001/426B02 TEST).

Notes:

1. See BOM as provided by PCB Engineering.
2. All equivalencies must be approved by PCB Engineering.

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AUTHOR
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DATE
5/10/2004

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TITLE AWR FILTER ASSY FOR 426B02			
SIZE A	NUMBER S426.201	REV. C	
SCALE 1:1			SHEET 1 OF 1